

AM.5.VS		
CVS.20	CH. V PAGE 24	
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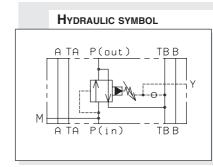
## AM.5.VS... MODULAR PRESSURE SEQUENCING VALVES CETOP

The sequence valve are used to assure that a secondary circuit is pressurized when the setting pressure with changing flow to а uр 90 l/min (see diagram).

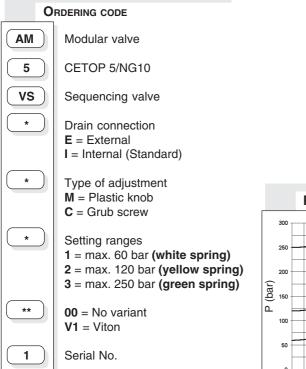
Three spring types allow adjustment within the range 7 ÷ 250 bar. Manual adjustment is available by a grub screw or plastic knob.

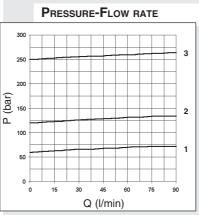
The cartridge used is the "CVS" type.

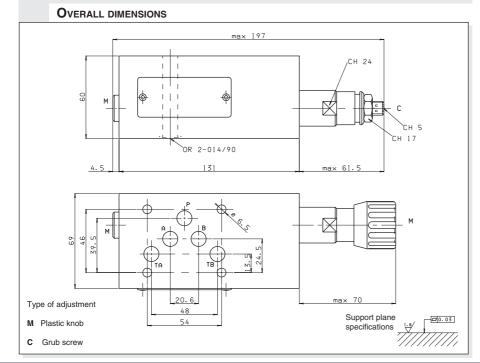
ор <b>5</b>		
Max. operating pressure		350 bar
Setting ranges:	spring 1	60 bar
	spring 2	120 bar
	spring 3	250 bar
Max. flow		90 l/min
Draining on port T		0,5 ÷ 0,7 l/min
Hydraulic fluids	Mineral	oils DIN 51524
Fluid viscosity		10 ÷ 500 mm²/s
Fluid temperature		-25°C ÷ 75°C
Ambient temperature		-25°C ÷ 60°C
Max. contamination le	vel class 10	) in accordance
with NAS 1638 with filter B₂₅≥75		
Weight		3,73 Kg











25 2 3 20

(bar)

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**MINIMUM SETTING PRESSURE** 

**Curves n° 1 - 2 - 3** = setting ranges

45 60 75 90

Q (l/min)

The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C. The tests have been carried out a fluid temperature of 50°C.

To change valves AM.5.VS... from internal to external drainage it is necessary:

- screw out the plug on the Y port

- screw out the plug T.C.E.I. M8x1 from the body - screw in a screw S.T.E.I. M6

- rescrew the T.C.E.I. M8x1 plug on the body

NOTE: the external draining can be used as a piloting line (please, contact our Technical Service for other informations)