

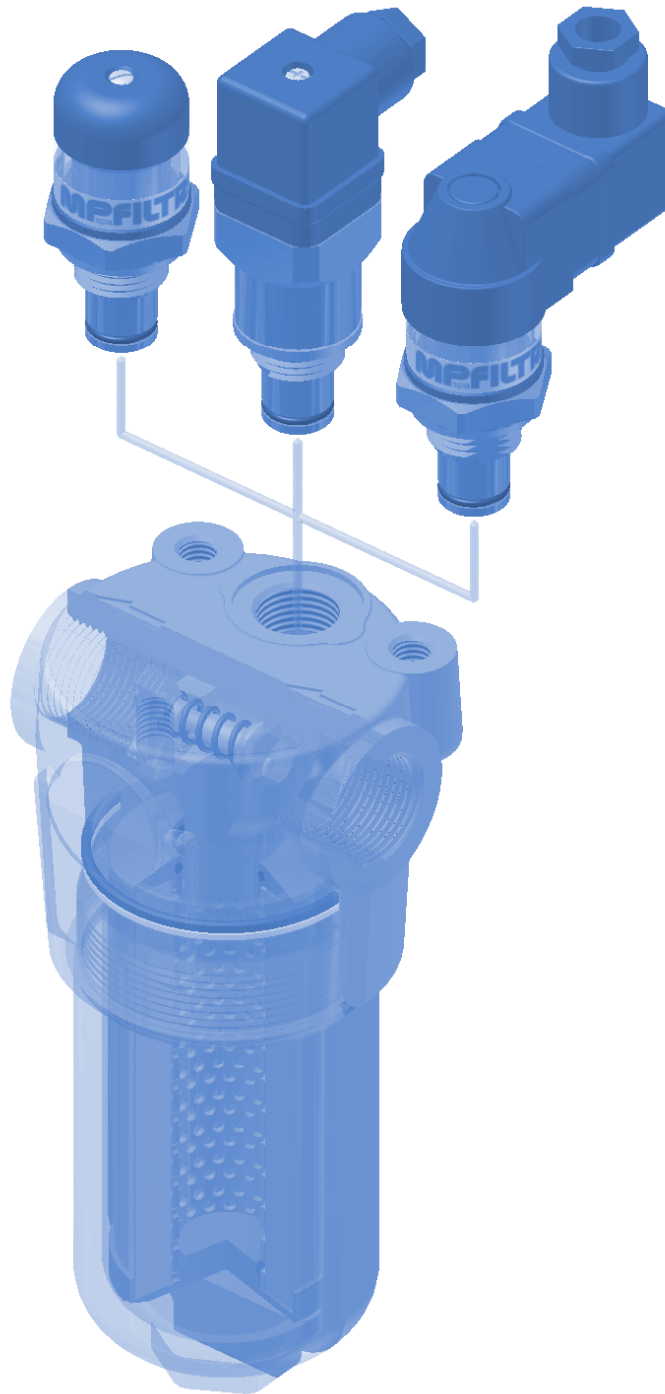
# FHA 051



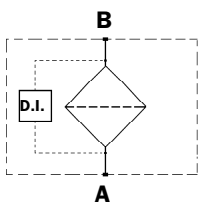
# FHA

# SERIES 051

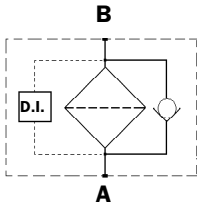
*Working pressure  
420 bar*



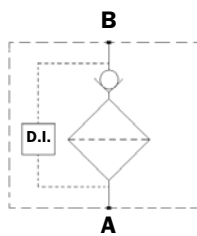
Style S



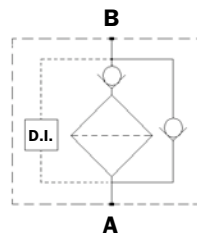
Style B



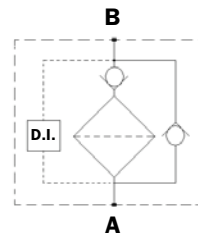
Style T



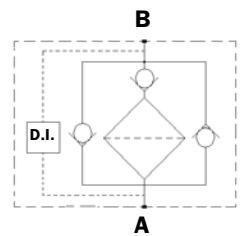
Style D



Style V



Style Z



# Technical data

## Filter body (Materials)

- Head: Steel (chemical heat treatment)
- Housing: Steel (chemical heat treatment)
- Bypass valve: Steel

## Pressure

- Maximum operating pressure: 420 bar (42 MPa)
- Test pressure: 630 bar (63 MPa)
- Burst pressure: 1250 bar (125 MPa)
- Pulsed pressure fatigue test 1,000,000 of cycles from 0 to 420 bar (42 MPa)

## Temperature

- From -25°C to +110°C

## Bypass valve

- Opening pressure 6 bar  $\pm 10\%$
- Other opening pressures on request.

## Elements type $\Delta p$

- Elements in microfibre series N - R : 20 bar
- Elements in microfibre series H - S : 210 bar
- Elements in stainless steel mesh series N : 20 bar
- Oil flow from exterior to interior.

## Seals

- Standard Nitrile (NBR) series A
- Optional FPM series V

## Weights without filter elements (kg.)

### Length

- FHA051 -1 3.0
- FHA051 -2 3.6
- FHA051 -3 3.9
- FHA051 -4 4.5
- FHA051 -5 6.1

## Filter internal volumes (dm<sup>3</sup>)

### Length

- FHA051 -1 0.38
- FHA051 -2 0.47
- FHA051 -3 0.57
- FHA051 -4 0.68
- FHA051 -5 0.88

## Connections

In-line Inlet/Outlet

## Compatibility

- Bodies compatible with:
  - Mineral oils to ISO 2943 - aqueous emulsions
  - Synthetic fluids, water/glycol.
- Filter elements compatible with:
  - Mineral oils to ISO 2943 - aqueous emulsions
  - Synthetic fluids, water/glycol.

- Nitrile (NBR) seals series A, compatible with:
  - Mineral oils to ISO 2943 - aqueous emulsions
  - Synthetic fluids, water/glycol.
- V series FPM seals, compatible with:
  - Synthetic fluids type HS-HFDR-HFDS-HFDU.

## Filter Element Area

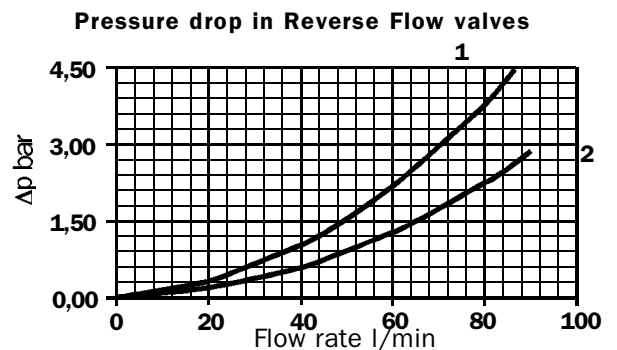
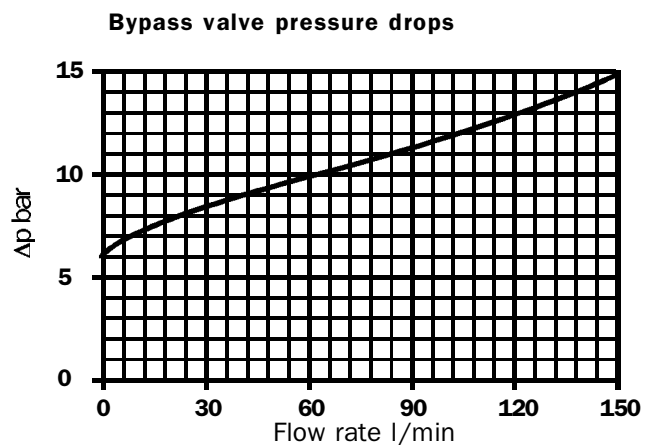
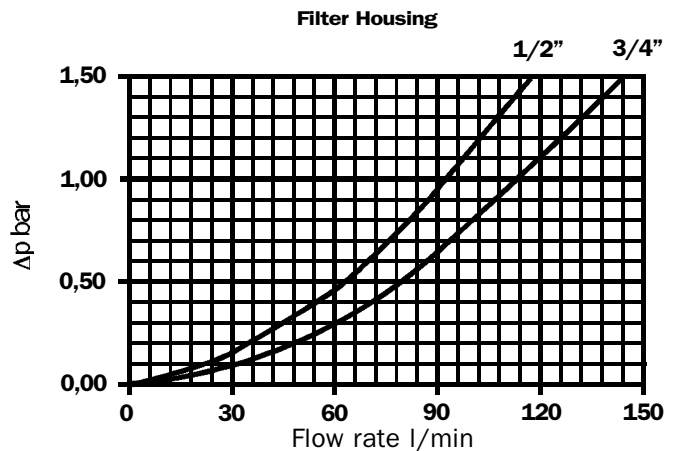
Filter element in stainless steel mesh

Type	Length				
	1	2	3	4	5
HP050	450	700	1000	1300	2100
Values expressed in cm <sup>2</sup>					

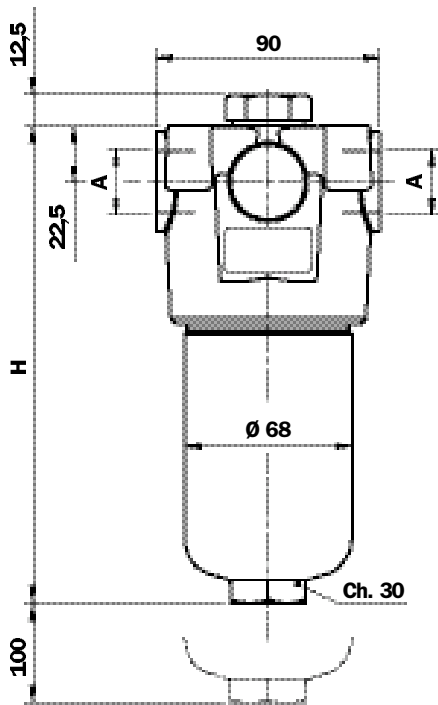
## Pressure drops $\Delta p$ Housing

The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> to ISO 3968.

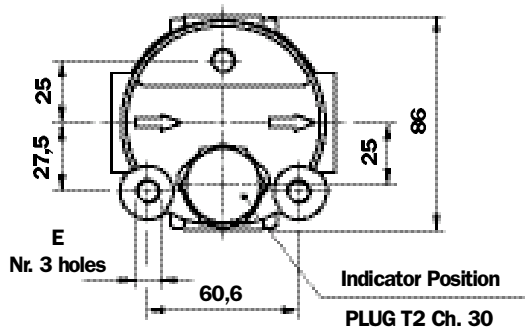
$\Delta p$  Varies proportional with density.



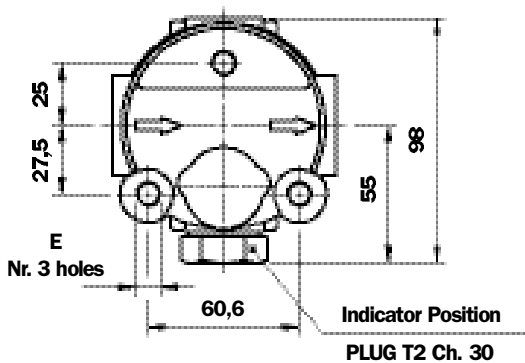
1 - Reverse Flow  
2 - In filter direction



## With standard indicator



## Option P03 with 90° indicator



**NB.** Versions with differential indicator are supplied with plug T2.

### Recommended maximum flow rate

- Pressure drop of complete filter equal to  $\Delta p$  1.5 bar.
- Oil kinematic viscosity 30 mm<sup>2</sup>/s (cSt).
- Density 0.86 kg/dm<sup>3</sup>.
- Connections of filter under test G 3/4".

Filter element type	Flow rate l/min Series N	Flow rate l/min Series H	Filter Length
A03	44	30	1
A06	42	39	
A10	77	57	
A16	78	58	
A25	98	72	
M25	132	-	2
A03	52	45	
A06	55	49	
A10	82	74	
A16	91	84	
A25	112	105	3
M25	135	-	
A03	66	58	
A06	68	61	
A10	92	85	
A16	100	93	4
A25	118	112	
M25	135	-	
A03	80	75	
A06	85	78	
A10	105	98	5
A16	108	105	
A25	120	115	
M25	135	-	
A03	102	87	
A06	105	90	5
A10	120	105	
A16	124	112	
A25	130	115	
M25	140	-	

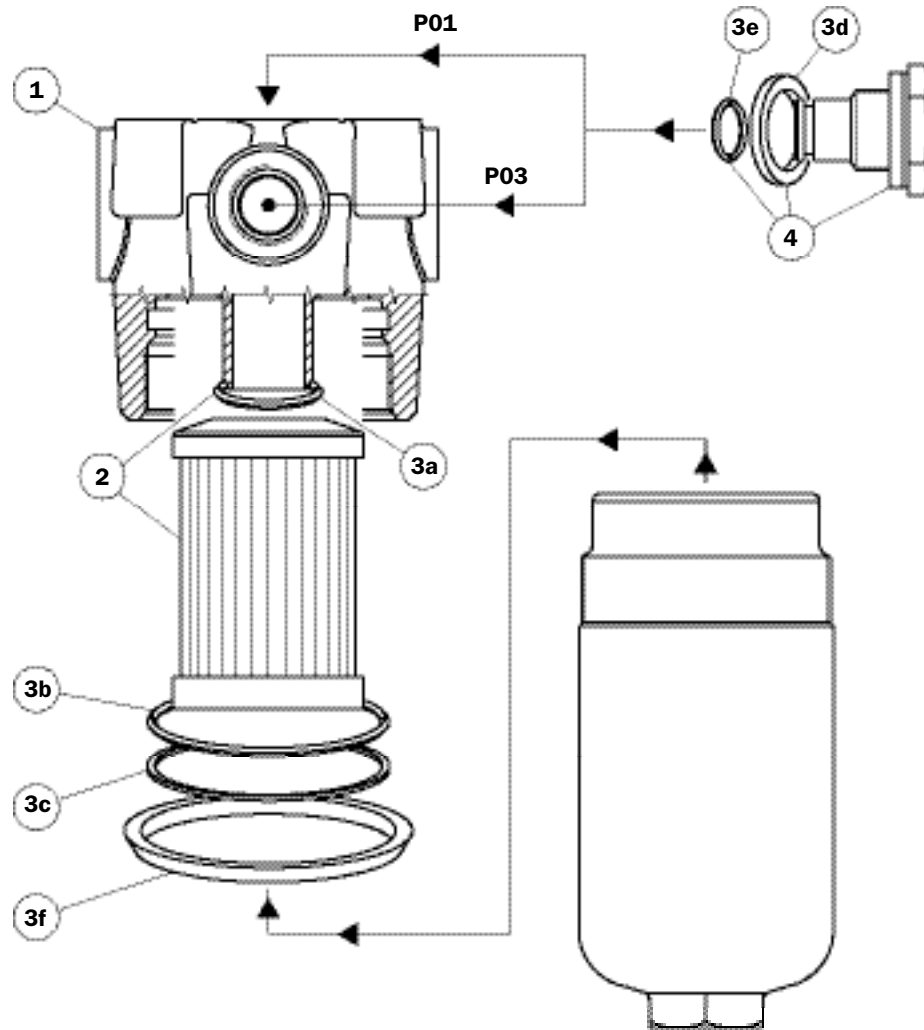
### A Threaded Connections E Depth 15 mm

M18x1,5	ISO 6149	M10
M22x1,5	ISO 6149	M10
G 1/2"		M10
G 3/4"		M10
1/2" NPT		3/8" UNC
3/4" NPT		3/8" UNC
SAE 8 (3/4" - 16 UNF)		3/8" UNC
SAE 12 (1 1/16" - 12 UN)		3/8" UNC

### Filter Length H mm

1	157
2	192
3	234
4	282
5	409

# Spare parts FHA051



Pos.	Description	Qty.	Series FHA 051 FILTER 051 1 - 2 - 3 - 4 - 5	
1	Complete filter	1	See order table	
2	Filter element	1	See order table	
3	Seal kits	1	NBR 02050288	FPM 02050305
3a	O-Ring for filter element	1	OR 3093 Ø 23.47 x 2.62	
3b	O-Ring for housing	1	O-R 3237 Ø 60 x 2.62	
3c	Anti-extrusion ring	1	Parbak 141 Ø 59.21 x 2.18	
3d	Gasket	1	01030058 (HNBR)	01030046 (FPM)
3e	O-Ring	1	OR 2050 Ø 12.42 x 1.78	
3f	Protection seal	1	01026521	
4	Indicator plug	1	T2H	T2V
-	Indicator	1	See order table	

# Ordering information FHA 051

## Filter assembly

### FHA 051

Example: FHA051

## Filter element

### HP 050

Example: HP050

	1	2	3	4	5	6	7a
<b>FHA 051</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Example: FHA051	2	B	A	C	A10	N	P01
<b>Filter element</b>	1	5	3	6	7 <sub>b</sub>		
<b>HP 050</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
Example: HP050	2	A10	A	N	P01		

### 1 - Filter lengths

1
2
3
4
5

### 2 - Bypass valve

S	Without bypass
B	With bypass
D	With bypass + check valve*
V	With Reverse Flow*
Z	With Reverse Flow + bypass*
T	Without bypass + check valve*

\*Reduced cross-section oilways

### 3 - Seals

A	NBR
V	FPM

### 4 - Threaded connections

A	M18x1.5 ISO 6149
B	M22x1.5 ISO 6149
C	G 1/2"
D	G 3/4"
E	1/2" NPT
F	3/4" NPT
G	SAE 8 (3/4" - 16 UNF)
H	SAE 12 (1 1/16" - 12 UN)

### 5 - Filter elements

A03	Inorganic microfibre 3 μ
A06	Inorganic microfibre 6 μ
A10	Inorganic microfibre 10 μ
A16	Inorganic microfibre 16 μ
A25	Inorganic microfibre 25 μ
M25	Stainless steel mesh 25 μ (style N only)

} βx (c) ≥ 1000  
see page 10

### 6 - Filter elements collapse pressure

N	20 bar
R	20 bar (Filter with reverse flow + bypass)
S	210 bar

### 7 - Options

#### a) Filter

P01	Standard threaded connection for indicator
P02	Without threaded connection for indicator
P03	Threaded connection for 90° indicator
Pxx	Customer request

#### b) Filter element

P01	MP Filtri standard
Pxx	Customer request

DIFFERENTIAL INDICATORS (see page 15)

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